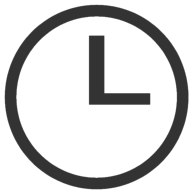


# Overview of Inventory Control Benefits

## Speed in Container Tracking

- Containers will be tracked within the warehouse, which will make it easier to find containers.



## Proficiency in EA Purge and Recall

- Learning how to perform purges and recalls is easy in WMS.



## Accuracy in Controlled Locations

- Due to the arrival of barcodes, Controlled Locations will be introduced to help with bin visibility and accuracy.



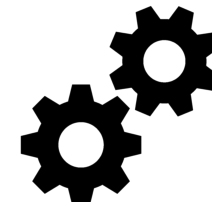
## Consistency in Inbound Move

- Inventory movements between staging and discrepancy locations will be tracked.



## Efficiency in Hold by LP

- WMS's efficient design makes it easy for Storekeepers to mark barcodes "On Hold."



# Speed benefit of Container Tracking

Containers will be tracked within the warehouse, which will make it easier to find containers.

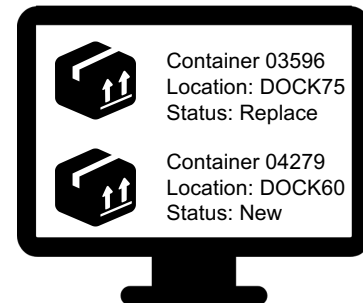
## Current process

- This process does not exist in SCEPTRE
- Storekeepers can use Flying Together to find containers in other warehouses



## Future process

- WMS allows Storekeepers to track and update containers' information
- Tracking containers will ensure traceability and help Storekeepers locate them quicker

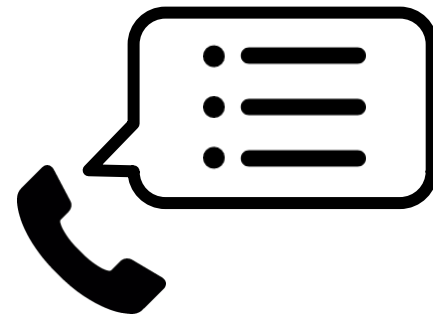


# Proficiency benefit of EA Purge and Recall

Learning how to perform purges and recalls is easy in WMS.

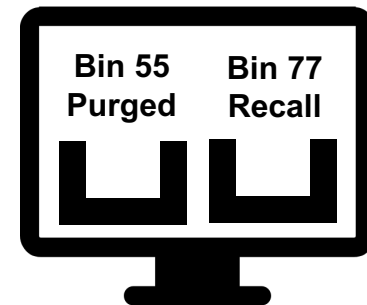
## Current process

- Storekeepers wait to be phoned to purge or perform recalls on bins
- Directions are provided by authorized individuals to conduct purges and recalls



## Future process

- WMS allows Storekeepers to view and mark bins as purged or perform recalls
- This makes purging and recalling easier to learn and conduct



## Accuracy benefit of Controlled Locations

Due to the arrival of barcodes, Controlled Locations will be introduced to help with bin visibility and accuracy.

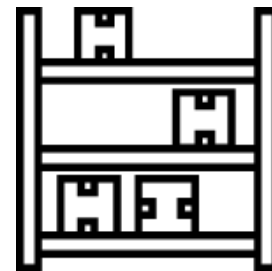
### Current process

- Controlled locations do not exist in the OLD SYSTEM because there are no barcodes
- Currently, warehouses only have bin locations



### Future process

- Items that have barcodes will be stored in Controlled Locations; the rest of the items will be in item controlled locations
- Having Controlled Locations makes it easier to find marked items, resulting in improved bin visibility and accuracy



**Controlled Location**

## Consistency benefit of Inbound Move

Inventory movements between staging and discrepancy locations will be tracked.

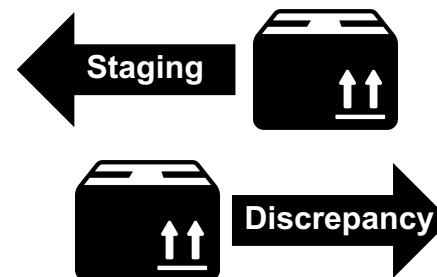
### Current process

- This process does not exist in the OLD SYSTEM
- Instead, Storekeepers rely on word of mouth or their warehouse layout to see items in discrepancy locations



### Future process

- Barcodes will be tracked as they move between staging and discrepancy locations
- Helps Storekeepers track them by providing visibility on items that have not yet been received

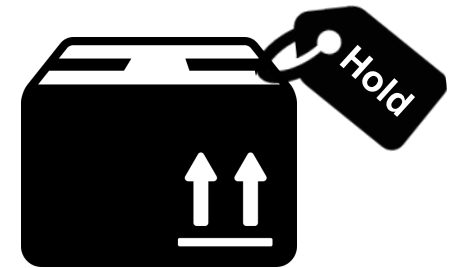


## Efficiency benefit of Hold by Barcode

WMS's efficient design makes it easy for Storekeepers to mark barcodes "On Hold."

### Current process

- This process does not exist in the OLD SYSTEM because there were no barcodes
- Storekeepers can pick and hold expendables or apply hold tags on rotables



### Future process

- Items with barcodes can be marked as "On Hold"
- This efficient system makes it easy for Storekeepers to mark items "on hold" and to disassociate them from inventory

